

SET BACK FOR 90 DEGREE BENDS / SHARP TOOLING

GAUGE	THICKNESS	STEEL	S/S	ALUM
24	.024	.046	.048	.044
22	.030	.058	.060	.052
20	.036	.068	.072	.060
19	.042	.079	.084	
18	.048/.050 AL	.090	.096	.075
16	.060	.105	.120	.094
14	.075	.125	.150	.112
13	.090	.145	.180	.155
12	.105	.172	.205	.165
11	.120/.125 AL	.200	.232	.195
10	.134	.235	.255	
8	.164	.278		.280
7	.180/.188	.311/.320	?/.394(2")	.310
1/4	.250	.440	.480 (2")	.410 .670 (1/2"R)
3/8	.375	0.640 (2") .710 (3")	.660 (2")	